Qty:

1 Um:

Each

: HARNESS ASSEMBLY

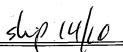
: ICA D412-702 P79 R3

: D412702109B

: N/A

· : 14/10/2008

: 3



Date:	
User:	

Friday, 10/10/2008 1:23:50 PM

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

Description:

Adapter

1.0000 Each(s)

1.0000 Each(s)

1.0000 Each(s)

CLIP

Shoulder Harness

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 42548

Type

S.O. No. :

Estimate Number

: 12858

P.O. Number This Issue

: 10/10/2008 : NC Prsht Rev.

: 11

First Issue : 40537 Previous Run

Written By Checked & Approved By

Comment

Est Rev:B Removed Decal D3569 07-07-06 JLM

: SMALL /MED FAB

Total:

Total:

Additional Product

Job Number:

Machine Or Operation: Seq. #: 1.0

D35733

Comment: Qty.: 1.0000 Each(s)/Unit

ADAPTER

batch:

2.0 D3579045

Comment: Qty.: 1.0000 Each(s)/Unit

SHOULDER HARNESS RH

2560 batch

3.0 K62

Comment: Qty.: **CLIP**

1.0000 Each(s)/Unit Total:

66486

4.0

MS24693S27

Comment: Qtv.:

batch:

Total: 4.0000 Each(s)/Unit

batch:

4.0000 Each(s)

4.0000 Each(s)

5.0

AN960JD10L

batch:

Screw

4.0000 Each(s)/Unit Total: Comment: Qty.: Washer

M19600

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
			1				<u> </u>				
						<u> </u>					

Part No:		_ PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:	·	Disposition:	QA: N/C Closed	l:	Date:
		WC	DRK ORDER NON-CONFORMA	NCE (NCB)		

NCR:			WORK ORL	JER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
						1		
								:

NOTE: Date & initial all entries

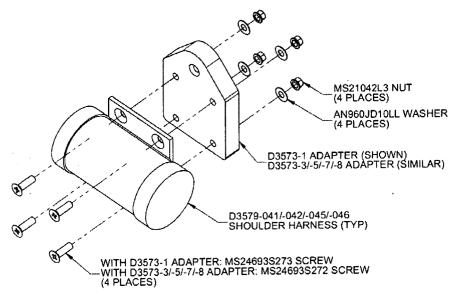
Friday, 10/10/2008 1:23:50 PM Date: Julie Lecocq User: **Process Sheet Drawing Name: HARNESS ASSEMBLY** Customer: CU-DAR001 Dart Helicopters Services Part Number: D412702109B Job Number: 42548 Job Number: Description: Seq. #: **Machine Or Operation:** MS21042L3 Nut 6.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Nut 08/10/14 M108 701 batch: SMALL & MEDIUM FAB RESOURCE 1 7.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg ICA D412-702 p.79 INSPECT WORK TO 8.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 PACKAGING 1 9.0 Comment: PACKAGING RESOURCE #1 Identify with P/N & CHG# and pack for shipping as per PPP D412-702-109B CHG001 Location: PPP Rev: FINAL INSPECTION/W/O RELEASE QC21 10.0 Comment: FINAL INSPECTION/W/O RELEASE W 28110113 Job Completion

Dart Aerospace Ltd	D	ar	t.	A	er	O	S	p	а	C	е	L	td	
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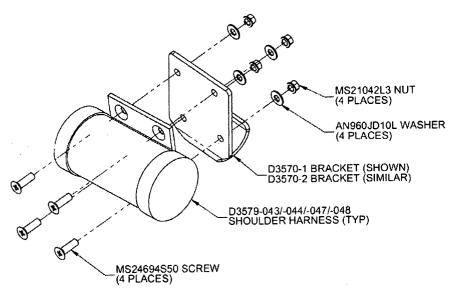
oopaoo .	Liu							
		WC	ORK ORDER CHANG	ES				
STEP	PRO	PROCEDURE CHANGE						Approval QC Inspector
			•					
•	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No	DQA:	Date: _	
Re	solution:	Dispositio	n:	_ QA: N/C	Closed:		Date: _	
	,	WORK ORD	ER NON-CONFORM	ANCE (NO	CR)		···	
Description of NC				····························· '		rification	Approval	Approval
SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Da	te	Section C	Chief Eng	QC Inspector
				į				
				e e				
							}	
	STEP	:PAR #: Resolution: Description of NC	STEP PROCEDURE CHA :PAR #:Fault Cate Resolution:Dispositio WORK ORD STEP Description of NC Section A Initial	WORK ORDER CHANGE STEP PROCEDURE CHANGE : PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORM STEP Description of NC	STEP PROCEDURE CHANGE By :PAR #:Fault Category:NCR: Ye Resolution:Disposition:QA: N/C WORK ORDER NON-CONFORMANCE (NO STEP Description of NC Section A Initial Action Description Sign	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date :PAR #:Fault Category:NCR: Yes No Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty :PAR #:Fault Category:NCR: Yes No DQA: Resolution:Disposition:QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	WORK ORDER CHANGES STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr :PAR #:Fault Category:NCR: Yes No DQA:Date:

NOTE: Date & initial all entries

ICA-D412-702 ICA Page 79 (80 blank) of 98



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111AJ-111BJ-113AJ-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00